

**THERMOANALYTICAL STUDIES OF THE FORMATION OF NEODYMIUM TITANATES**

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The existence of the compounds with the  $\text{Nd}_2\text{O}_3$  :  $\text{TiO}_2$  ratio 1:1, 1:2, 1:4,5 in the system  $\text{Nd}_2\text{O}_3$ - $\text{TiO}_2$  is well known. The compounds  $\text{Nd}_2\text{O}_3 \cdot \text{TiO}_2$ ,  $\text{Nd}_2\text{O}_3 \cdot 2\text{TiO}_2$ , and  $\text{Nd}_2\text{O}_3 \cdot 4,5 \text{TiO}_2$  have been investigated in detail. Their structure and properties have been described in /1,2,3,4,5/. The compound  $\text{Nd}_2\text{O}_3 \cdot 3\text{TiO}_2$  with the defect perovskite structure has been synthesized /3/ by coprecipitation and exists in the temperature range 400 to 1000 C. The  $\text{Nd}_{2-x}\text{Ti}_{2+x}\text{O}_{7+x}$  ( $x=0,4$ ) phase with the pyrochlore structure has been obtained by the reaction of the coprecipitated hydroxides. The decomposition of pyrochlore into  $\text{Nd}_2\text{O}_3 \cdot 4,5\text{TiO}_2$  and  $\text{Nd}_2\text{O}_3 \cdot 2\text{TiO}_2$  has been observed above 1000°C /2/. Other published data on properties of the compound  $\text{Nd}_2\text{O}_3 \cdot 3\text{TiO}_2$  are not available.

The aim of our work is to investigate the crystallization of the products of coprecipitation with  $\text{Nd}_2\text{O}_3$  :  $\text{TiO}_2$  ratio from 3 to 4,5. The investigations have been carried out by means of thermo-analytical method at the two heating rates with subsequent X-ray analysis of quenched specimens. X-ray data have been obtained on diffractometers DRON-2 and DRON-3 using  $\text{CuK}\alpha$ - and  $\text{CoK}\alpha$  -radiation. Unit cell parameters have been determined by the least square method using reflections in the range  $2\theta$  80-160°. Thermoanalytical studies of specimens have been carried out using the apparatus constructed at the Silicates Chemistry Institute of the Academy of Sciences of the USSR. As-prepared specimens were rinsed in water and then were heated for two hours at 300°C. Thermographs of specimens with  $\text{Nd}_2\text{O}_3$  :  $\text{TiO}_2$  ratio 1:3, 1:3,5, 1:4, 1:4,5 (the heating rates are 10 and 30°/min) are given in Fig.1. As seen in the figure exothermal effects were observed at 800 to 1100°C, their number and intensity being dependent on specimen compositions and heating rates. The results of X-ray analysis of specimens quenched at different temperatures are given in Table I.

From these results it may be concluded that for the specimens of the composition  $\text{Nd}_2\text{O}_3 \cdot 3\text{TiO}_2$  the heating rates effect not only the impurity amount but the composition of the main phase as well.

At the heating rate  $10^{\circ}/\text{min}$  the main phase of crystallization is pyrochlore; the increase of heating rate up to  $30^{\circ}/\text{min}$  results in the formation of structure  $\text{Nd}_2\text{O}_3 \cdot 2\text{TiO}_2$ , pyrochlore being not found. Previously in [2] the product of crystallization for the composition  $\text{Nd}_2\text{O}_3 \cdot 3\text{TiO}_2$  was only pyrochlore. The dependence of phase composition of specimens on the heating rate indicates indirectly to the defective-mode structure of pyrochlore formed.

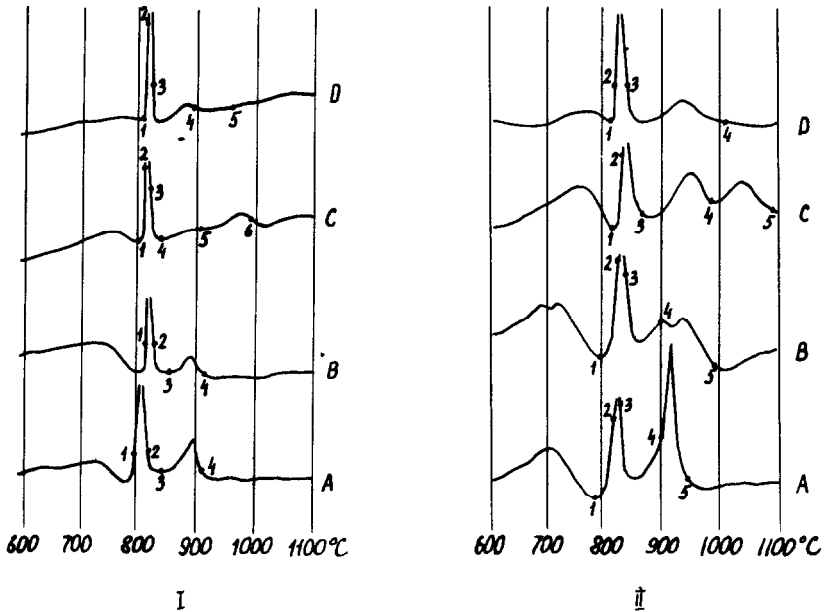


Fig.1. Thermographs of specimens with compositions A -  $\text{Nd}_2\text{O}_3 \cdot 4,5\text{TiO}_2$ ; B -  $\text{Nd}_2\text{O}_3 \cdot 4\text{TiO}_2$ ; C -  $\text{Nd}_2\text{O}_3 \cdot 3,5\text{TiO}_2$ ; D -  $\text{Nd}_2\text{O}_3 \cdot 3\text{TiO}_2$  at the heating rates  $10^{\circ}/\text{min}$  (I) and  $30^{\circ}/\text{min}$  (II). The figures indicate the temperature of specimen quenching.

The phase with pyrochlore structure initially crystallizes in  $\text{Nd}_2\text{O}_3 \cdot 3,5 \text{TiO}_2$  specimens, the impurity amount increasing with the increase of the heating rate from 2% at  $10^{\circ}/\text{min}$  to 10% at  $30^{\circ}/\text{min}$ . The temperature increase results in decomposition of pyrochlore into  $\text{Nd}_2\text{O}_3 \cdot 2\text{TiO}_2$  and  $\text{Nd}_2\text{O}_3 \cdot 4,5 \text{TiO}_2$ . Investigations of specimens in the composition range from  $\text{Nd}_2\text{O}_3 \cdot 3\text{TiO}_2$  to  $\text{Nd}_2\text{O}_3 \cdot 3,7 \text{TiO}_2$  show that pyrochlore with the minimum impurity amount (less than 5%) is being formed in the  $\text{Nd}_2\text{O}_3 \cdot (3,3 \div 3,5) \text{TiO}_2$  specimens. Besides pyrochlore the impurities  $\text{Nd}_2\text{O}_3 \cdot 2\text{TiO}_2$  and  $\text{Nd}_2\text{O}_3 \cdot 4,5 \text{TiO}_2$  are observed in the compositions with  $\text{TiO}_2: \text{Nd}_2\text{O}_3 < 3,3$  ratio, and the impurities

$\text{Nd}_2\text{O}_3 : 4,5\text{TlO}_2$  more than 5% are observed in the compositions with  $\text{TlO}_2 : \text{Nd}_2\text{O}_3 > 3,5$  ratio.

Studies of crystallization of  $3\text{Nd}_2\text{O}_3 \cdot 10\text{TlO}_2$  and  $\text{Nd}_2\text{O}_3 \cdot 3,5\text{TlO}_2$  specimens have been carried out at the heating rates  $5^\circ/\text{min}$ . In this case the thermograph shows one exothermal effect at  $825^\circ\text{C}$  which corresponds to the pyrochlore crystallization. The temperature increase leads to the following sequence of formation of the impurity phases:  $\text{TlO}_2$ ,  $\text{Nd}_2\text{O}_3 \cdot 4,5\text{TlO}_2$ , and finally, the decomposition of pyrochlore into  $\text{Nd}_2\text{O}_3 \cdot 2\text{TlO}_2$  and  $\text{Nd}_2\text{O}_3 \cdot 4,5 \text{TlO}_2$ .

Taking into account the concentration range of pyrochlore existence, the specimens of the compositions  $3\text{Nd}_2\text{O}_3 \cdot 10\text{TlO}_2$  and  $\text{Nd}_2\text{O}_3 \cdot 3,5\text{TlO}_2$  and with the impurity amount less than 5% at  $t_{\text{quench}} = 830^\circ\text{C}$  were chosen for the detailed studies. Table 2 gives the data on the chemical analysis and unit cell parameters of pyrochlore at the different temperatures of quenching for above specimens. The specimen  $\text{Nd}_2\text{O}_3 \cdot 3,5 \text{TlO}_2$  quenched at  $830^\circ\text{C}$  is found to consist of one phase as it could be proved within the sensitivity of the X-ray analysis. This allows to ascribe the pyrochlore the composition  $\text{Nd}_2\text{O}_3 \cdot 3,5\text{TlO}_2$ .

Table 2. Chemical analysis and unit cell parameters of pyrochlore at different temperatures of specimen quenching.

Composition of specimens	quenching temperature, $^\circ\text{C}$	Parameter of the cubic phase with pyrochlore structure, $\text{\AA}^3$
$\text{Nd}_2\text{O}_3 \cdot 3,5\text{TlO}_2$	830	$10,209 \pm 0,001$
	850	$10,214 \pm 0,001$
	870	$10,221 \pm 0,002$
	890	$10,224 \pm 0,002$
	990	$10,246 \pm 0,001$
$\text{Nd}_2\text{O}_3 \cdot 3,33\text{TlO}_2$	830	$10,213 \pm 0,001$
	850	$10,215 \pm 0,001$
	940	$10,235 \pm 0,001$
	970	$10,238 \pm 0,002$

As seen in Table 2 the increase of the quenching temperature results in the increase of the cubic phase parameter of pyrochlore. As pointed above the increase of temperature is followed by the formation of  $\text{TlO}_2$  and  $\text{Nd}_2\text{O}_3 \cdot 4,5 \text{TlO}_2$  phases. Thus the formation of titanium-rich phases appears to result in decreasing of vacancy concentrations in the cation sublattice, in consequence, the parameter increases.

### CONCLUSIONS

As a result of investigations in question the practically impurity-free compound with the pyrochlore structure of the composition

$\text{Nd}_2\text{O}_3 \cdot 3,5\text{TiO}_2$  has been obtained at  $830^\circ\text{C}$ . The range of existence of the pyrochlore structure has been determined:  $3\text{Nd}_2\text{O}_3 \cdot 10\text{TiO}_2 \pm \text{Nd}_2\text{O}_3 \cdot 3,5\text{TiO}_2$ . As the temperature increases, the unit cell parameter of pyrochlore is also increasing from  $10,209 \pm 0,001 \text{ \AA}$  to  $10,246 \pm 0,001 \text{ \AA}$ . Above  $1000^\circ\text{C}$  the compound  $\text{Nd}_2\text{O}_3 \cdot 3,5\text{TiO}_2$  decomposes to  $\text{Nd}_2\text{O}_3 \cdot 4,5\text{TiO}_2$  and  $\text{Nd}_2\text{O}_3 \cdot 2\text{TiO}_2$ .

Table 1. X-ray analysis of specimens with  $\text{Nd}_2\text{O}_3(3+4,5)\text{TiO}_2$  composition quenched at different temperatures.

	$\text{Nd}_2\text{O}_3 \cdot 3\text{TiO}_2$	$\text{Nd}_2\text{O}_3 \cdot 3,5\text{TiO}_2$
The heating rate $30^\circ/\text{min}$	1. The amorphous phase	1. Pyrochlore starts to crystallize
	2. $\text{Nd}_2\text{O}_3 \cdot 2\text{TiO}_2$ starts to crystallize	2. Poorly formed pyrochlore + the amorphous phase
	3. $\text{Nd}_2\text{O}_3 \cdot 2\text{TiO}_2$ + the amorphous phase	3. Pyrochlore + $\text{Nd}_2\text{O}_3 \cdot 4,5\text{TiO}_2$ (~10%)
	4. $\text{Nd}_2\text{O}_3 \cdot 2\text{TiO}_2 + \text{Nd}_2\text{O}_3 \cdot 4,5\text{TiO}_2$	4. Pyrochlore + $\text{Nd}_2\text{O}_3 \cdot 2\text{TiO}_2$ 5. $\text{Nd}_2\text{O}_3 \cdot 4,5\text{TiO}_2 + \text{Nd}_2\text{O}_3 \cdot 2\text{TiO}_2$
The heating rate $10^\circ/\text{min}$	1. Pyrochlore starts to crystallize	1. Pyrochlore starts to crystallize
	2. Poorly formed pyrochlore + traces $\text{Nd}_2\text{O}_3 \cdot 2\text{TiO}_2$	2. Poorly formed pyrochlore
	3. Pyrochlore + $\text{Nd}_2\text{O}_3 \cdot 2\text{TiO}_2$	3. Pyrochlore + traces of the amorphous phase
	4. Pyrochlore + $\text{Nd}_2\text{O}_3 \cdot 2\text{TiO}_2$ + $\text{Nd}_2\text{O}_3 \cdot 4,5\text{TiO}_2$	4. Pyrochlore + traces $\text{Nd}_2\text{O}_3 \cdot 4,5\text{TiO}_2$ (~2%)
	5. $\text{Nd}_2\text{O}_3 \cdot 2\text{TiO}_2 + \text{Nd}_2\text{O}_3 \cdot 4,5\text{TiO}_2$	5. Pyrochlore + $\text{Nd}_2\text{O}_3 \cdot 4,5\text{TiO}_2$ 6. $\text{Nd}_2\text{O}_3 \cdot 4,5\text{TiO}_2 + \text{Nd}_2\text{O}_3 \cdot 2\text{TiO}_2$
The heating rate $30^\circ/\text{min}$	$\text{Nd}_2\text{O}_3 \cdot 4\text{TiO}_2$	$\text{Nd}_2\text{O}_3 \cdot 4,5\text{TiO}_2$
	1. The amorphous phase	1. The amorphous phase
	2. Pyrochlore + poorly formed $\text{Nd}_2\text{O}_3 \cdot 4,5\text{TiO}_2$	2. Poorly formed $\text{Nd}_2\text{O}_3 \cdot 4,5\text{TiO}_2$
	3. The amount of the phases is increasing	3. The amount of the phase is increasing
	4. Pyrochlore + completely formed $\text{Nd}_2\text{O}_3 \cdot 4,5\text{TiO}_2$	4. $\text{Nd}_2\text{O}_3 \cdot 4,5\text{TiO}_2$
5. $\text{Nd}_2\text{O}_3 \cdot 4,5\text{TiO}_2 + 2\text{Nd}_2\text{O}_3 \cdot 2\text{TiO}_2$		

The digits in the table indicate the temperatures of specimen quenching. They correspond to digits in the fig.1 at heating rates  $10^\circ/\text{min}$  (I) and  $30^\circ/\text{min}$  (II).

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